

ALTECH PA66 A 3030/109 GB30

(Last update: 20.04.2023)

MOCOM

Base Polymer	Polyamide 66
Filler/Additive System	30 % glass beads
Colour	black,natural color,red
Special Features	easy flow,heat stabilised,easy release (demoulding),high surface quality,low warpage
Application Area	various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	4300 / 2000	MPa	ISO 178
Flexural Stress (3.5% Strain)	- / 55	MPa	ISO 178
Flexural Strength	120 / -	MPa	ISO 178
Tensile Modulus	4800 / 2000	MPa	ISO 527
Tensile Strength at Break	80 / 55	MPa	ISO 527
Tensile Elongation at Break	4.2 / 20	%	ISO 527
Impact Strength (Charpy, 23°C)	25 / 75	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	20 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	3 / 5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	2 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	94 / *	°C	ISO 75-1/-2
DSC (Melt Point)	263 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	1.3 - 1.7	%	ISO 294-4
Shrinkage (lateral, 24h)	1.1 - 1.5	%	ISO 294-4
Physical Properties			
Density	1350 / -	kg/m ³	ISO 1183
Flammability			
Flammability (1.5 mm)	HB / *	class	UL 94



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Yellow Card available
Glow Wire (GWFI, 650°C, 2.0mm)

yes / *	-	-
passed	-	DIN EN 60695

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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